

STREETBOND® SB120 COATED CONCRETE SURFACE SPECIFICATION

PART 1 – GENERAL

1.1 DESCRIPTION

- A. **StreetBond®** Advanced Coatings are specifically formulated for application to asphalt pavement but also excel over concrete when a primer is used. **StreetBond®** have been confirmed by a certified testing facility to possess a balance of performance properties for a durable and color-fast finish.
- B. A variety of **StreetBond®** coating colors are available. Please refer to streetbond.com to view these. Custom colors are available upon request.
- C. Certain colors of the **StreetBond®** coatings have been independently verified to have an SRI greater than 29 and therefore can help projects qualify for points in the LEED® program under Heat Island Effect: Non-Roof. Please refer to streetbond.com for further information.
- D. **StreetBond® QS Concrete Primer** or **StreetBond® WB Concrete Primer** are the only concrete primers specified for use with **StreetBond®** coatings over concrete.
- E. Qualifications. Only **Siplast StreetBond® Select Contractors** may bid for and perform the imprinted portion of this work. Please refer to **Section 1.3 DEFINITIONS**.
- F. **StreetBond®** products are manufactured in **ISO 9001:2008 / ISO 14001:2004** facilities to ensure quality products produced in legally-responsible and environmentally-conscious manner.
- G. **StreetBond®** coatings are only available from Siplast.

1.2 REFERENCES

- A. **ASTM D4541** Standard Test Method for Pull-Off Strength of Coatings Using Portable Adhesion Tester.
- B. **ASTM D4060** Test Method for Abrasion Resistance of Organic Coatings by the Taber Abraser.
- C. **ASTM D2697** Standard Test Method for Volume of Nonvolatile Matter in Clear or Pigmented Coatings.
- D. **ASTM D522-93A** Standard Test Method for Mandrel Bend Test of Attached Organic Coatings.
- E. **ASTM D1653** Standard test method for water vapor transmission through organic film coatings.
- F. **ASTM G-154 QUV** Accelerated Weathering Environment. Standard Practice for Operating Fluorescent Light Apparatus for UV Exposure of Nonmetallic Materials.
- G. **ASTM D2369** Weight Solids Standard test method for Volatile Content of Coatings.
- H. **ASTM D1475** Standard Test method for Density of Paint, Varnish, Lacquer, Other related products.
- I. **ASTM D2240 (2000)** Standard Test Method for Rubber property – Durometer hardness.
- J. **ASTM D5895** Standard Test Method of drying or curing during film formation of organic coatings using mechanical recorders.
- K. **ASTM D-570** Standard Test Method for water absorption of plastics.

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1.3 DEFINITIONS

- A. “Siplast StreetBond® Select Contractors”** has valid Certification as offered by Siplast and are reviewed on an annual basis All **Siplast StreetBond® Select Contractors** have been qualified by Siplast to perform the Work and offer a product Warranty but require approval by a Siplast Field Technical Representative.
- B. “Contractor”** means the installer of the **StreetBond®** coatings.
- C. “Owner”** means the Owner and refers to the representative person who has decision making authority for the Work.
- D. “Regional Business Development Representative”** is a Siplast Technical Sales Representative who manages the StreetBond® product in a given territory.
- E. “Concrete pavement”** is concrete pavement to which coating will be applied and once the surface has been properly repaired.
- F. The “Work”** is the concrete pavement coating work contemplated in this bid submission and specification.
- G. “Layer”** is a signal thin pass of coating, applied with a texture spray gun, which is allowed to dry before the next layer is applied.
- H. “Warranty”** is a guarantee to the property owner that StreetBond® SB120, when properly applied, will not peel, delaminate or show abnormal wear over specific period of time depending on the traffic volumes and number of layers applied. Please contact your local Representative for more details.

1.4 SUBMITTALS

A copy of the Certification Letter, available from the **Siplast StreetBond® Select Contractors**, is required with submittal. Independent product test results available upon request.

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PART 2 – PRODUCTS

2.1 MATERIALS – STREETBOND® COATINGS

StreetBond® coatings have been scientifically formulated to provide the optimal balance of performance properties for a durable, long-lasting color and textured finish to any pavement surfaces. Some of these key properties include wear and crack resistance, color retention, adhesion, minimal water absorption and increased friction properties. **StreetBond®** coatings are environmentally safe and meet EPA requirements for Volatile Organic Compounds (VOC).

- A. StreetBond® SB120** is a two-part premium epoxy-modified, acrylic, waterborne coating specifically designed for application on asphalt pavements but also excel over concrete when a primer is used. It has a balance of properties to ensure good adhesion and movement on flexible pavement, while providing good durability. **StreetBond® SB120** is durable in both dry and wet environments.
- B. StreetBond® Colorant** is a highly concentrated, high quality, UV stable pigment blend designed to add color to **StreetBond® SB120** coatings. One unit of Colorant shall be used with one pail of **StreetBond®** coating material.
- C. StreetBond® WB Concrete Primer** is a clear, single component epoxy primer specifically designed to increase the bond for StreetBond® coatings to concrete surfaces. StreetBond® WB Concrete Primer protects against destructive salts, oils, solvents and gasoline. Its low viscosity allows it to penetrate into the surface creating a tenacious physical and chemical bond.

2.1.1 Properties of StreetBond® coatings

The following tables outline the test results for physical and performance properties of the **StreetBond®** coatings as determined by an independent testing laboratory.

TABLE 1: Typical Physical Properties of StreetBond® Coatings

Characteristic	Test Specification	SB120
Solids by Volume	ASTM D2697	57.0%
Solids by Weight	ASTM D2369	74.7%
Density	ASTM D1475	14.0 lbs/gal (1.67kg/l)

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TABLE 2: Typical Performance Properties of StreetBond® Coatings

Characteristic	Test Specification	SB120
Dry time (To re-coat)	ASTM D-5895 23°C; 37% RH	35 min
Taber Wear Abrasion Dry H-10 wheel	ASTM D-4060 1 day cure	0.01%/1000 cycles
Taber Wear Abrasion Wet H-10 wheel	ASTM D-4060 7 days cure	0.01%/1000 cycles
QUV Accelerate Weathering Environment	ASTM G-151 ΔE 1,500hrs.	0.76 (Brick)
Hydrophobicity Water Absorption	ASTM D-471	5.0%
Shore A Hardness	ASTM D-2240	59
Mandrel Bend	ASTM D522-93A	1/4" @ 21 C
Permeance	ASTM D-1653	13.43g/m² /24 hr/mmHg (52 mils)
VOC	per MSDS	<50 g/l
Adhesion to Asphalt	ASTM D-4541	>300psi (1980psi)
Friction Wet	ASTM E-303 British Pendulum Tester	Wet=66 Dry=77

Certificates of Analysis are available upon request for each of these properties.

2.2 EQUIPMENT FOR STREETBOND® APPLICATION

The equipment described has been designed specifically for optimal application of StreetBond® coatings. Other equipment may or may not be suitable and could compromise the performance of the StreetBond® coatings and/or reduce crew productivity.

- A.** The **SB Flex Sprayer** is a proprietary coating sprayer supplied by Grid Solutions USA and is capable of applying the **StreetBond®** coatings to the prepared concrete surface in a thin, controlled film which will optimize the drying and curing time of the coating.
- B.** The **StreetBond® Coatings Mixer** is a motorized mixing device designed to ensure efficient and thorough blending of the **StreetBond®** components. Alternatively, a Jiffler Mixing paddle can be used, mixing the material for 3 minutes.
- C.** Backpack or Hand-Held low pressure sprayer to apply the **StreetBond® QS or WB Concrete Primer**.

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PART 3 – EXECUTION

3.1 GENERAL

StreetBond® coating shall be supplied and applied on concrete surface by an **Siplast StreetBond® Select Contractor** in accordance with the plans and specifications or as directed by the Owner. Do not begin installation without confirmation of Certification. Specifications for the execution of the **StreetPrint®** system can be found at streetbond.com.

3.2 PRE-CONDITIONS

The condition of the concrete substrate will impact the performance of the **StreetBond®** coatings. A highly stable concrete pavement free of defects is recommended.

3.2.1 Concrete Surface Preparation

- A.** The concrete pavement surfaces must be clean and free of any dirt, oil, grease, soapy films, surface chemicals or other foreign contaminants. New concrete should be water-cured in lieu of using a curing compound. Any form of curing compound or release agent on any surface to be sealed with WB Concrete Primer must be completely removed, along with any laitance.
- B.** If concrete is badly spalled, restore surface to a reasonable condition using cementitious patching or resurfacing compound. New concrete that has been previously cured with a curing compound, or concrete that has smooth trowelled, shall be cleaned and etched with 10% Muriatic Acid solution. Wash with a biodegradable cleaner and follow with a generous rinse of clean water.
- C.** Existing stable concrete must be cleaned with a biodegradable chemical cleaner and water. Cleaning shall be accomplished using mechanical scrubbers. Rinse thoroughly with fresh water to remove all traces of the chemical cleaner. If general cleaning is not adequate, then surfaces should be cleaned and etched as recommended for new concrete.
- D.** If surfaces are highly contaminated, or if surfaces are to be subjected to unusual service conditions, consult Siplast's Technical Service Department for recommendations.

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3.3 APPLICATION OF STREETBOND® COATINGS

3.3.1 Coating Application Guidelines

- A.** The **Applicator** shall use the **SB Flex Spray System** or suitable texture coatings sprayers to apply the **StreetBond®** coatings.
- B.** The concrete pavement surface shall be completely dry and thoroughly cleaned prior to application of the coatings.
- C.** **StreetBond® QS** or **WB Concrete Primer** should be applied and allowed to cure prior to the first layers of coating. Please consult Technical Data sheets for more details on applications and mixing instructions.
- D.** The first layer of coating shall be spray applied then broomed to work the coating material into the pavement surface. Subsequent applications shall be sprayed then broomed or rolled. Each application of coating material shall be allowed to dry to the touch before applying the next layer.
- E.** The **Applicator** shall apply the **StreetBond®** coatings only when the air temperature is 50°F / (10°C) and rising and will not drop below 50°F / (10°C) within 24 hours. No precipitation should be expected within 24 hours.

3.4 COATING COVERAGE & THICKNESS

Coating coverage and thickness is as outlined in **TABLE 4** below. Actual coverage may be affected by the texture of the concrete pavement. There will be less coverage with the first layer and higher coverage with subsequent layers.

TABLE 4: Coating Coverage & Thickness

# OF LAYERS	COVERAGE (approx.)		THICKNESS (approx.)			
	NON-TEXTURED		WET		DRY	
	sqft/unit*	sqm/unit*	mm	mil	mm	mil
3	200	18.6	0.84	33	0.48	19
4	150	13.9	1.12	44	0.66	26

**1 unit is a nominal 5 gallon pail comprising Part A, Part B and Colorant (approximately 4.12 gallons). 1 unit when sprayed as a single layer covers approximately 600sqft (55.7 sqm), with an approximate thickness of 6.3mil (0.16mm) dry. Smoother concrete surfaces will increase your coverage rate per unit.*

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3.5 RECOMMENDED COATING COVERAGE RATES

Please check with Siplast Products in advance to confirm the recommended application for the climate conditions at the project location.

TABLE 5: Recommended Coating Coverage Rates

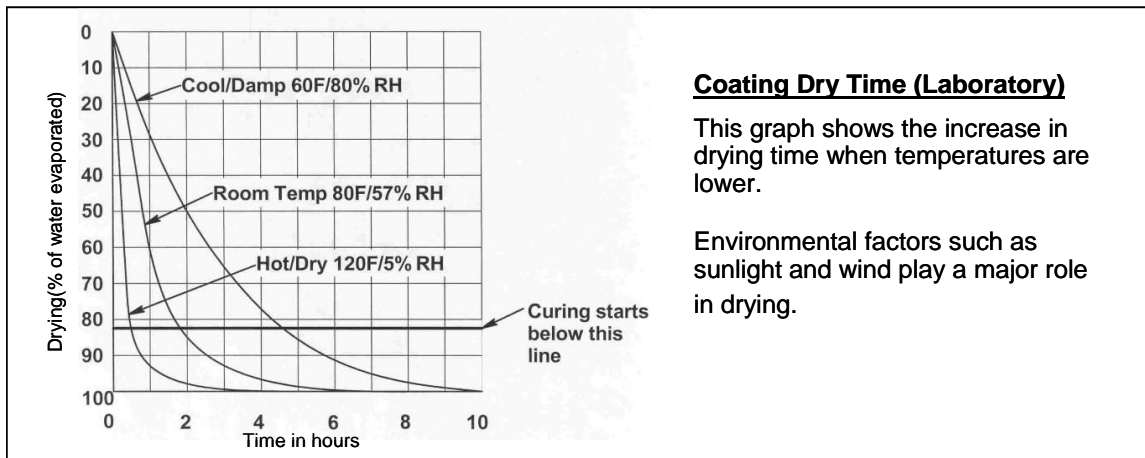
Application	Hot Dry Climate	Temperate/Winter Climate
Pedestrian only	3 layers at 600 ft ² (56m ²) per 5 gallon (20 Litre) unit for a net coverage of 200 ft ² (18.6m ²) per 5 gallon (20 Litre) unit	3 layers at 600 ft ² (56m ²) per 5 gallon (20 Litre) unit for a net coverage of 200 ft ² (18.6m ²) per 5 gallon (20 Litre) unit
Residential driveway	3 layers at 600 ft ² (56m ²) per 5 gallon (20 Litre) unit for a net coverage of 200 ft ² (18.6m ²) per 5 gallon (20 Litre) unit	3 layers at 600 ft ² (56m ²) per 5 gallon (20 Litre) unit for a net coverage of 200 ft ² (18.6m ²) per 5 gallon (20 Litre) unit

- Additional layers** of **StreetBond® SB120** coatings may be used to provide additional build thickness in high wear areas such as vehicle wheel paths and turning areas.
- A maintenance program may be required for applications exposed to:
 - abrasive materials (such as salt and sand)
 - abrasive equipment (such as snow removal equipment)
 - Studded winter tires

3.6 OPENING TO TRAFFIC

Minimally, StreetBond® SB120 coating must be 100% dry and sufficient curing time must be allowed before traffic is permitted on the surface.

TABLE 6: COATING DRY TIMES (TYPICAL)



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If StreetBond® coatings are applied when moisture cannot evaporate, then the coating will not dry. The drying and curing of StreetBond® coatings have a direct impact on performance.

PART 4 – MEASUREMENT AND PAYMENT

4.1 MEASUREMENT

The measured area is the actual area of concrete pavement where **StreetBond®** has been applied, measured in place. No deduction will be made for the area(s) occupied by manholes, inlets, drainage structures, bollards or by any public utility appurtenances within the area.

4.2 PAYMENT

Payment will be full compensation for all work completed as per conditions set out in the contract. For unit price contracts, the payment shall be calculated using the measured area as determined above.